## MONITORING OF ENVIRONMENTAL PARAMETERS

(INTERIM REPORT FOR POST MONSOON SEASON -2019)

## **FOR**

## **GARBHAM MANGANESE MINE**

of

M/s. Rashtriya Ispat Nigam Limited.

(GOVERNMENT OF INDIA ENTERPRISE)
VISAKHAPATNAM STEEL PLANT
Garbham (V), Vizianagaram (Dist)

Andhra Pradesh.

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# CHAPTER - 1 INTRODUCTION

#### 1.0 INTRODUCTION

Rashtriya Ispat Nigam Limited, the corporate entity of Visakhapatnam Steel Plant is a Navratna PSE under the Ministry of Steel. Visakhapatnam Steel Plant fondly called Vizag steel. It is the first shore based Integrated Steel Plant in the country and is known for its quality products delighting the customers. It is a market leader in long products and it caters to the needs of diverse industrial sectors. It is the first Steel plant to be certified ISO 9001:2008 (presently 2015), ISO 14001:2004 (presently 2015), OHSAS 18001:2007 and ISO/IEC 27001:2013 Standards. It is also the first PSE to be certified ISO 50001:2011 – Energy Management Systems and has acquired CMMI Level 3 Certification for S/W development.

The Infrastructure of Visakhapatnam Steel Plant comprises of Coke Ovens and Coal Chemical Plant, Sinter Plant, Blast furnace, Calcining and Refractory Material Plant, Steel Melt Shop and Continuous Casting, Light and Medium Merchant Mill, Medium Merchant and Structural Mill, Wire rod mill, Steel melt shop, Thermal power plant.

Rashtriya Ispat Nigam Limited, has captive mines namely Jaggayyapeta Limestone Mine, Madharam Dolomite Mine, Garbham Manganese Mine, Saripalli Sand Mine and Kintada Quartz Mine.

RINL has retained M/s. SV ENVIRO LABS & CONSULTANTS, to carry out the environmental monitoring studies at Garbham Manganese Mine.

This report presents the environmental monitoring data of Post Monsoon Season – November '2019 at Garbham Manganese Mine.

### 1.1 LOCATION OF THE PROJECT

The Project site is located at Garbham Manganese mine of M/s. Rashtriya Ispat Nigam Limited located at Garbham Village, Merakamudidam Mandal, Vizianagaram District, Andhra Pradesh.

### 1.2 TECHNICAL RESUME OF GARBHAM MANGANESE MINE

Garbham Manganese Mine is a captive mine of Visakhapatnam Steel Plant which is located in Merakamudidam Mandal, Vizianagaram District at Garbham in Andhra Pradesh. We have a mining leases in the name of Rashtriya Ispat Nigam Limited corporate entity of Visakhapatnam Steel plant. Garbham Manganese Mine covering an extent of 264.54Ha. Presently mining activity is restricted to Garbham (Central).

The occurrence of Manganese Ore in the Eastern Ghats is confined in Vizianagaram District, A.P. Manganese is occurring as pocket and mostly associated with Quartzite's and Calc - Granulites. The manganese formations in this part of Eastern Ghat super group of rocks are belonging to the Precambrian age. These ore deposits fall in North East – South West trending belt of Khondalites. The ores are mostly friable and fine in nature. The strike of the beds in the Western part is nearly East – West with a deep of 50° to 60° to the South. Towards East the beds tend to North East – South. The regional dip in the Eastern parts is 55° due South. A total of 1.02 Million Tonnes of reserves was estimated from Garbham lease area. These reserves include 1.06 lakh of tonnes of low grade Manganese Ore from the old dumps. The mining is being carried out by Opencast Method. The stripping ratio of ore to overburden in the present dimensions of the pit is about 1:5. The ore body being lensoidal widely varies in width and length. The benches in overburden are being mined with HEMM using Excavator-220, FEL, Dozer and 16 T Rear Dumpers. Drilling and Blasting not adopted.

The low-grade ores and high-grade ores are being stacked separately and blended for getting the desired composition of manganese for use at Steel Plant. The current production is 50Ton per day as per EC & CFO. The manganese ore was earlier used in Blast Furnace in steel making in large quantities, however with change in technology the manganese ore consumption is brought down at VSP, thus, reducing the requirement of manganese ore fines and lump. The mine workings are as per the approved IBM mine plan. The Air, Water and Noise, Pollution levels are being continuously monitored at Garbham Manganese Mine. The survey reports indicate safe levels for Air, Water and Noise. We have developed large

greenery in the lease hold area by planting fast growing trees, fruit bearing tress for enhancing aesthetic beauty and also to maintain eco-friendly mining operations.

The water lodged pit, which was earlier worked, is having good storage capacity of water which is being pumped out for irrigation purpose to the benefit of nearby farmers for carrying out agricultural works in an area of 200 acres and there are estimated 480 beneficiaries.

Waste dump are well maintained by systematic benching as per approved IBM plan. The topsoil is being stores and used for afforestation purpose systematically. An area of about 45 Hec. Is afforested within the lease area by planting trees consisting of Palm oil, Peeple, Neem, Cashew nut, Tamarind, Teak, Coconut and various other local verities.

Visakhapatnam Steel Plant is putting all efforts to protect the Environment by conducting eco-friendly mining operations at Garbham Manganese Mine by adopting all systematic and scientific methods as prescribed by various statutory agencies like IBM, APPCB, DGMS, etc., Mineral conservation is being done very systematically as per the approved IBM plan. The Director (Operations) Sri A K SAXENA, is the nominated Owner of the mine. The technical and administration guidance is provided by our CGM(Mines) & HOD Sri Nagesh Gummalla and GM (Mines) Sri G V SUBBA RAO from head quarter in operating the mine from time to time.

## **BRIEF DESCRIPTION OF GARBHAM MANGANESE MINE**

Garbham Manganese Mine is a captive mine of Visakhapatnam Steel Plant which is located in Merakamudidam Mandal, Vizianagaram District at Garbham in Andhra Pradesh. We have two mining leases i.e., Garbham (Central) & Garbham (East & West) covering an extent of 59.04 hect. and 205.49 hect. respectively. Presently mining activity is restricted to Garbham (Central).

A total of 1.02 Million tonnes of reserves was estimated from Garbham lease area. These reserves includes 1.06 lakh tonnes of low grade manganese ore from the old dumps. The mining is being carried out by Opencast method. The stripping ratio of ore to overburden in the present dimensions of the pit is about 1:5. The orebody being lensoidal widely varies in width and length.

## **Present Mine Workings:**

Production and development is achieved from Central Garbham. Some benches are already developed in this block. It is planned to make total nos. 5 benches in the northern side of the block and total of 4 benches in the Northern side as per IBM approved plan. The Central portion of the block will be worked by making suitable benches which at the end of five year will become the pit bottom at the R.L. 120 Metres. The ultimate pit slope at the end of 5 years will be maintained at less than 45°. All the benches will be made of 4 Metres height and more than 8 meters width. As the rock mass on the Southern side and northern side are mostly of soft to medium hardness except some portion, Excavator – dozer – dumper combination will be deployed for excavation of rock.

The central portion of the block and some portion of hard rocks on the sides will be required to be blasted.

## **Extent of Mechanisation:**

The following HEMM are deployed for excavation, handling transportation and drilling of overburden rock and insitu Mn. Ore at Garbham Mn. Mine.

BACK HOE /1.000 CUM /1 No/Non Electrical Opencast

DOZER/ 155.000 HP/ 1 No/Non Electrical Opencast

TIPPER /12.000 CUM /1 No/ Non Electrical Opencast

WATER TANKER/ 2000.000 LITRE/ 1 No/Non Electrical Opencast

FRONT END LOADER /2.000 CUM/ 1 No/Non Electrical Opencast

JEEP/TRACTOR /47.000 HP /1 No/ Non Electrical Opencast

GENERATOR (DIESEL) /32.000 KWH/ 1 No/Non Electrical Opencast

GENERATOR (DIESEL) /75.000 KWH /1 No/Non Electrical Opencast

All the excavation work will be carried out with the help of Excavator – Dozer – Dumper combination. The ROM Mn. Ore will be brought to the Mn. Ore stock yard where manual workers will be deployed for segregation, breaking, sizing and sorting ROM to get the finished product in two different sizes.

Fines + 3mm to - 10mm

Lump + 10mm to - 60mm

## **Requirement of Manganese:**

The current production is about 300 M.T. manganese lumps for captive use per month. To achieve 300 M.T. of Manganese Lump from insitu, 5000 M³of overburden is supposed to be removed per month. However the required grade is obtaining through dump mining only. No insitu Mining is taking place. The manganese ore was earlier used in the Blast Furnace in Steel making in large quantities, however with change in technology the manganese ore consumption is brought down at VSP, thus, reducing the requirement of manganese ore Fines and Lumps. The mine workings are as per the approved IBM Mine Plan.

## **ENVIRONMENT MANAGEMENT:**

The Air, Water and Noise, Pollution levels are being continuously monitored at Garbham Manganese Mine. The survey reports indicate safe levels for air, water and noise. We have developed large greenery in the lease hold area by planting fast growing trees, fruit bearing trees for enhancing the aesthetic beauty and also to maintain eco friendly mining operations.

The water logged pit which was earlier worked is having good storage capacity of water which is being pumped out for irrigation purpose to the benefit of near by farmers for carrying out agricultural works.

### **DUMP MANAGEMENT:**

Waste dump are well maintained by systematic benching as per approved IBM mine plan. The top soil is being stored and used for afforestation purpose systematically. An area of about 45 Hec. is afforested within the lease area by planting trees consisting of Palmoil, Peepel, Neem, Cashewnut, Tamarind, Coconut and various other local verities.

Visakhapatnam Steel Plant is putting all efforts to protect the Environment by conducting eco friendly mining operations at Garbham Manganese Mine by adopting all systematic and scientific methods as prescribed by various Statutory agencies like IBM, APPCB, DGMS, etc., Mineral conservation is being done very systematically as per the approved IBM Mine Plan.

The water lodged pit, which was earlier worked, is having good storage capacity of water which is being pumped out for irrigation purpose to the benefit of nearby farmers for carrying out agricultural works in an area of 200 acres and there are estimated 480 beneficiaries.

Waste dump are well maintained by systematic benching as per approved IBM plan. The topsoil is being stores and used for afforestation purpose systematically. An area of about 45 Hec is afforested within the lease area by planting trees consisting of Palm oil, Peeple, Neem, Cashew nut, Tamarind, Teak, Coconut and various other local varieties.

Visakhapatnam Steel Plant is putting all efforts to protect the Environment by conducting eco friendly mining operations at Garbham Manganese Mine by adopting all systematic and scientific methods as prescribed by various statutory agencies like IBM, APPCB, DGMS, etc., Mineral conservation is being done very systematically as per the approved IBM plan. The Director (Operations) Sri A. K. SAXENA, is the nominated Owner of the mine. The technical and administration guidance is provided by our GM (Mines)& HoD Sri N Gummalla & GV Subba Rao, DGM(Mines) from head quarter in operating the mine from time to time.

# CHAPTER - 2 SCOPE OF WORK

## 2.0 SCOPE OF WORK

The scope of the studies include monitoring of the following environmental components

- 1. Meteorological data
- 2. Ambient Air Quality
- 3. Dustfall Rate
- 4. Noise Level monitoring at Work zones
- 5. Water quality

The parameters covered under the scope for each of the above attributes are given below:

## **SCOPE OF WORK**

| S.No | Attribute           | Scope   |  |  |  |  |  |
|------|---------------------|---|--|--|--|--|--|
| 1.   | Meteorological Data | Collection of micrometeorological data at project |  |  |  |  |  |
|      |                     | site for 15 days in a season by installing an     |  |  |  |  |  |
|      |                     | weather monitoring station at plant site covering |  |  |  |  |  |
|      |                     | the following parameters:                         |  |  |  |  |  |
|      |                     | Temperature                                       |  |  |  |  |  |
|      |                     | Relative humidity                                 |  |  |  |  |  |
|      |                     | Wind speed  |  |  |  |  |  |
|      |                     | Wind direction                                    |  |  |  |  |  |
|      |                     | Rainfall  |  |  |  |  |  |
|      |                     | Frequency: Micro-meteorological data for          |  |  |  |  |  |
|      |                     | 15days continuously in a season for three seasons |  |  |  |  |  |
|      |                     | i.e. Post Monsoon, Winter and Summer seasons.     |  |  |  |  |  |
|      |                     | Yearly rainfall data to be collected.             |  |  |  |  |  |
| 2.   | Ambient Air Quality | Sampling of ambient air at 03 stations for        |  |  |  |  |  |
|      |                     | analyzing the following parameters:               |  |  |  |  |  |
|      |                     | • SPM   |  |  |  |  |  |
|      |                     | • PM10  |  |  |  |  |  |

|    |                      | . DMO 5   |  |  |  |  |
|----|----------------------|---|--|--|--|--|
|    |                      | • PM2.5   |  |  |  |  |
|    |                      | • SO2   |  |  |  |  |
|    |                      | • NOx   |  |  |  |  |
|    |                      | • CO  |  |  |  |  |
|    |                      | Frequency: At each station samples will be            |  |  |  |  |
|    |                      | collected on 8 hourly basis for 24hrs duration,       |  |  |  |  |
|    |                      | 2days per week for two weeks alternatively in a       |  |  |  |  |
|    |                      | month for three seasons i.e. Post Monsoon, Winter     |  |  |  |  |
|    |                      | and Summer seasons                                    |  |  |  |  |
| 3. | <b>Dustfall Rate</b> | Collection of dustfall at 3 locations for 15days      |  |  |  |  |
|    |                      | continuously in a month.                              |  |  |  |  |
|    |                      | Dustfall  |  |  |  |  |
|    |                      | Frequency: 15 days continuously in a month for        |  |  |  |  |
|    |                      | three seasons i.e. Post Monsoon, Winter and           |  |  |  |  |
|    |                      | Summer seasons  |  |  |  |  |
| 4. | Noise Levels         | Monitoring of noise levels at four locations at       |  |  |  |  |
|    |                      | work zones.   |  |  |  |  |
|    |                      | Frequency: Readings recorded on 8 hourly basis        |  |  |  |  |
|    |                      | at one hour interval at all locations in a month of a |  |  |  |  |
|    |                      | season for three seasons i.e. Post Monsoon, Winter    |  |  |  |  |
|    |                      | and Summer seasons.                                   |  |  |  |  |
| 5. | Water quality        | Collection and analysis of mine discharge             |  |  |  |  |
|    |                      | water/well water and treated water as per             |  |  |  |  |
|    |                      | • IS 10500 (Drinking water specifications)            |  |  |  |  |
|    |                      | • GSR 422 (E) –Inland surface water                   |  |  |  |  |
|    |                      | Frequency: Once in a season for all the four          |  |  |  |  |
|    |                      | seasons at all locations                              |  |  |  |  |
|    |                      |   |  |  |  |  |

# CHAPTER - 3 <u>METHODOLOGY</u>

## 3.0 METHODOLOGY

Methodologies adopted for sampling and analysis for each of the above parameters are detailed below

Methods of monitoring and analysis for various parameters

| S.No | Attributes  | Measurement Technique                       |   |                             |  |
|------|---|---|---|-----------------------------|--|
| 1.   | Meteorological parameters   | V   | WEATHER STATIC                                | N                           |  |
|      | Ambient Air Quality   | SPM   | Respirable Dust Sampler (Gravimetric method)  | IS-5182<br>(Part-IV)        |  |
|      |   | PM <sub>10</sub>                            | Respirable Dust Sampler (Gravimetric method)  | IS-5182<br>(Part-<br>XXIII) |  |
| 2.   |   | PM <sub>2.5</sub>                           | Fine Particulate Sampler (Gravimetric method) | IS-5182<br>(Part-<br>XXIV)  |  |
|      |   | Sulphur dioxide                             | Modified West<br>and Gaeke                    | IS-5182<br>(Part-II)        |  |
|      |   | Oxides<br>of<br>Nitrogen                    | Jacob &<br>Hochheiser                         | IS-5182<br>(Part-VI)        |  |
|      |   | СО  | Grab sample                                   | IS-5182<br>(Part – X)       |  |
| 3.   | Dustfall Rate   | IS-5182 ( Part – 1)<br>(Gravimetric method) |   |                             |  |
| 4.   | Noise Monitoring  | Pre calibrated Sound Level Mete             |   | l Meter                     |  |
| 5.   | Water Quality (Surface water, Mine discharge water, Well Water and Treated water) | As per APHA 23 <sup>rd</sup> Edition'2017   |   |                             |  |

## **CHAPTER - 4**

## **ENVIRONMENTAL MONITORING STUDIES**

## 4.0 ENVIRONMENTAL MONITORING STUDIES – NOVEMBER - 2019

| S.No | ATTRIBUTE      | SCOPE                       | STUDIES CARRIED OUT  |
|------|----------------|-----------------------------|--|
| 1.   | Ambient Air    | Collection of ambient air   | Ambient Air samples collected  |
|      | Quality        | at three locations.         | at three locations at  |
|      |                |                             | Mining Area - 13 <sup>th</sup> ,14 <sup>th</sup> ,22 <sup>nd</sup> and |
|      |                |                             | 23 <sup>rd</sup> November'2019   |
|      |                |                             | Administrative Office- 13 <sup>th</sup> , 14 <sup>th</sup> ,           |
|      |                |                             | 22 <sup>nd</sup> and 23 <sup>rd</sup> November'2019                    |
|      |                |                             | Garbham Village - 13 <sup>th</sup> , 14 <sup>th</sup> ,                |
|      |                |                             | 22 <sup>nd</sup> and 23 <sup>rd</sup> November'2019                    |
|      |                |                             | for SPM, PM10, SO2, NOx &  |
|      |                |                             | CO.  |
| 2.   | Meteorological | Collection of               | Collected for the period of  |
|      | parameters     | micrometeorological data    | 13.11.2019 to 27.11.2019.  |
|      |                | at project site for 15 days |  |
|      |                | continuously                |  |
| 3.   | Dustfall rate  | Collection of dustfall at   | Dust fall samples were collected                                       |
|      |                | three locations.            | at three locations for the period                                      |
|      |                |                             | of 13.11.2019 to 27.11.2019.   |
|      |                |                             | Mining Area  |
|      |                |                             | Administrative Office  |
|      |                |                             | Garbham Village  |
|      |                |                             |  |
|      |                |                             |  |
|      |                |                             |  |
|      |                |                             |  |

| 4. | Water Quality | Collection of Mine          | Ground water of Garbham, Mine |
|----|---------------|-----------------------------|-------------------------------|
|    |               | discharge water, Well       | discharge water, Mines Office |
|    |               | Water and Treated water     | drinking water and Garbham    |
|    |               |                             | borewell water samples have   |
|    |               |                             | been collected on 14-11-2019. |
|    |               |                             |                               |
|    |               |                             |                               |
|    |               |                             |                               |
|    |               |                             |                               |
|    |               |                             |                               |
| 5. | Noise Level   | Monitoring of noise         | Monitoring of noise levels at |
|    | Monitoring    | levels at four locations at | four locations at work zones. |
|    |               | work zones.                 | Mining Area                   |
|    |               |                             | Admin Office                  |
|    |               |                             | Loading Plant                 |
|    |               |                             | Hydraulic Excavator           |
|    |               |                             |                               |
|    |               |                             |                               |
|    |               |                             |                               |
|    |               |                             |                               |

## 4.1.1 METEOROLOGICAL DATA

Meteorological data was collected on hourly basis by installing a weather monitoring station at Plant site. The report depicted hereunder represents the data for 13<sup>th</sup> November to 27<sup>th</sup> November '2019.

The following parameters were recorded

- Wind speed
- Wind direction
- Temperature
- Relative humidity
- Rainfall

## MINIMUM AND MAXIMUM VALUES OF RELATIVE HUMIDITY, TEMPERATURE AND RAINFALL DURING STUDY PERIOD

|         | Temperature in °C | Relative Humidity | Rainfall in mm |
|---------|-------------------|-------------------|----------------|
| Minimum | 19                | 49                | -              |
| Maximum | 31                | 93                | -              |
| Mean    | 25                | 71                | -              |
| Total   | -                 | -                 | Nil            |

Fig-1. Graphical interpretation of Minimum and Maximum values of Temperature during study period.

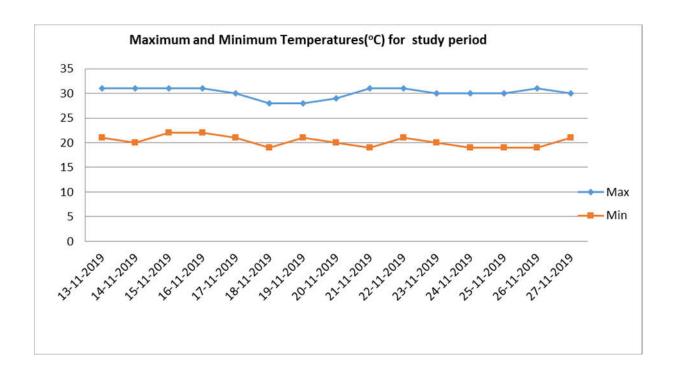
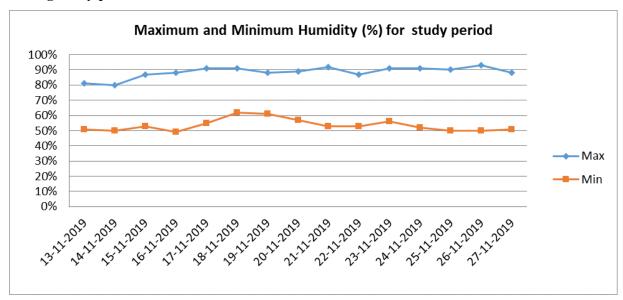


Fig -2. Graphical interpretation of Minimum and Maximum values of Relative Humidity during study period.



## WIND PATTERN – November' 2019

| Duration          | Predominant Wind directions | Wind rose Enclosed as |
|-------------------|-----------------------------|-----------------------|
| 00:00 – 07.00 hrs | NW                          | Fig – 3               |
| 08.00 – 15.00 hrs | ENE                         | Fig – 4               |
| 16.00 – 23.00 hrs | SSE                         | Fig – 5               |
| 00.00 – 23.00 hrs | SW                          | Fig-6                 |

DISPLAY: Wind Speed Direction (blowing from) WIND ROSE PLOT: **GARBHAM MANGANESE MINE** RINL NORTH 35% WEST EAST WIND SPEED (Knots) »= 22 17-21 11-17 SOUTH 7-11 4-7 1-4 Calms: 0.00% COMMENTS: DATA PERIOD: COMPANY NAME: Windrose 00.00 - 07.00 hrly Start Date: 13-11-2019 - 00:00 End Date: 27-11-2019 - 07:00 MODELER: CALM WINDS: TOTAL COUNT: 0.00% 119 hrs. AVG. WIND SPEED: DATE PROJECT NO .: 80 1.96 Knots 23-01-2020

Fig- 3. Wind rose diagram for 00.00 - 07.00 hrs (8hrly)

WRPLOT View - Lakes Environmental Software

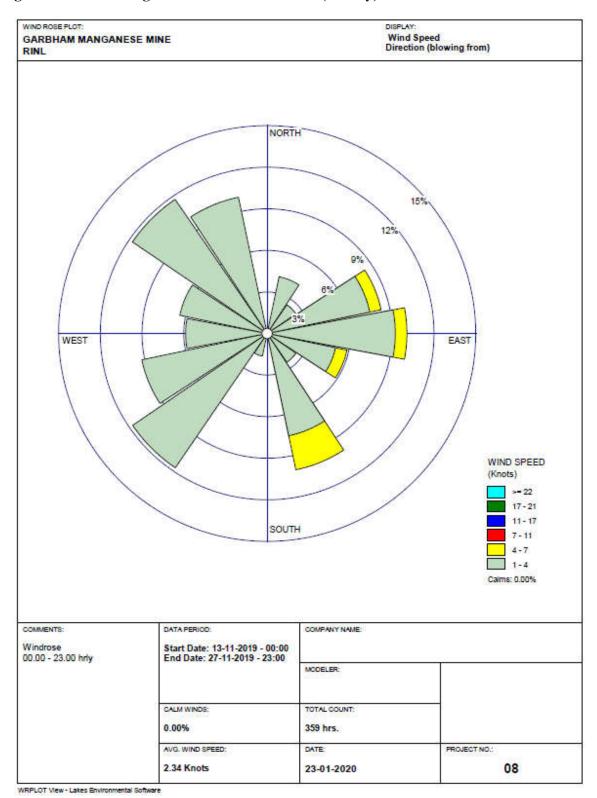
WIND ROSE PLOT: Wind Speed Direction (blowing from) GARBHAM MANGANESE MINE RINL NORTH 25% 159 WEST EAST WIND SPEED (Knots) -- 22 17-21 SOUTH 4-7 1-4 Calms: 0.00% COMMENTS: DATA PERIOD: COMPANY NAME: Windrose 08.00 - 15.00 hrly Start Date: 13-11-2019 - 08:00 End Date: 27-11-2019 - 15:00 MODELER: CALM WINDS: TOTAL COUNT: 0.00% 120 hrs. AVG. WIND SPEED: PROJECT NO.: 2.59 Knots 23-01-2020 08 WRPLOT View - Lakes Environmental Software

Fig -4. Wind rose diagram for 08.00 - 15.00 hrs (8hrly)

WIND ROSE PLOT: Wind Speed Direction (blowing from) GARBHAM MANGANESE MINE RINL NORTH 35% WEST EAST WIND SPEED (Knots) >- 22 17-21 SOUTH 7 - 11 4-7 1-4 Calms: 0.00% COMMENTS: DATA PERIOD: COMPANY NAME: Windrose 16.00 - 23.00 hrly Start Date: 13-11-2019 - 16:00 End Date: 27-11-2019 - 23:00 MODELER: CALM WINDS: TOTAL COUNT: 0.00% 120 hrs. AVG. WIND SPEED: PROJECT NO .: 2.48 Knots 23-01-2020 08 WRPLOT View - Lakes Environmental Software

Fig -5. Wind rose diagram for 16.00 - 23.00 hrs (8hrly)

Fig -6. Wind rose diagram for 00.00 - 23.00 hrs ( 24hrly)



## WIND PERCENTAGE FREQUENCY

|    | <b>Directions / Wind Classes</b> |         |         |       |       |         |       | Total   |
|----|----------------------------------|---------|---------|-------|-------|---------|-------|---------|
|    | (Knots)                          | 01-04   | 04-07   | 07-11 | 11-17 | 17 - 21 | >= 22 | (%)     |
| 1  | 348.75 - 11.25                   | 0       | 0       | 0     | 0     | 0       | 0     | 0       |
| 2  | 11.25 - 33.75                    | 4.17827 | 0       | 0     | 0     | 0       | 0     | 4.16667 |
| 3  | 33.75 - 56.25                    | 2.50696 | 0       | 0     | 0     | 0       | 0     | 2.5     |
| 4  | 56.25 - 78.75                    | 7.52089 | 0.83565 | 0     | 0     | 0       | 0     | 8.33333 |
| 5  | 78.75 - 101.25                   | 9.1922  | 0.83565 | 0     | 0     | 0       | 0     | 10      |
| 6  | 101.25 - 123.75                  | 5.01393 | 0.83565 | 0     | 0     | 0       | 0     | 5.83333 |
| 7  | 123.75 - 146.25                  | 2.50696 | 0       | 0     | 0     | 0       | 0     | 2.5     |
| 8  | 146.25 - 168.75                  | 7.52089 | 2.50696 | 0     | 0     | 0       | 0     | 10      |
| 9  | 168.75 - 191.25                  | 0       | 0       | 0     | 0     | 0       | 0     | 0       |
| 10 | 191.25 - 213.75                  | 1.67131 | 0       | 0     | 0     | 0       | 0     | 1.66667 |
| 11 | 213.75 - 236.25                  | 11.6992 | 0       | 0     | 0     | 0       | 0     | 11.6667 |
| 12 | 236.25 - 258.75                  | 9.1922  | 0       | 0     | 0     | 0       | 0     | 9.16667 |
| 13 | 258.75 - 281.25                  | 5.84958 | 0       | 0     | 0     | 0       | 0     | 5.83333 |
| 14 | 281.25 - 303.75                  | 6.40669 | 0       | 0     | 0     | 0       | 0     | 6.38889 |
| 15 | 303.75 - 326.25                  | 11.6992 | 0       | 0     | 0     | 0       | 0     | 11.6667 |
| 16 | 326.25 - 348.75                  | 10.0279 | 0       | 0     | 0     | 0       | 0     | 10      |
|    | Sub-Total                        | 94.7222 | 5       | 0     | 0     | 0       | 0     | 99.7222 |
|    | Calms                            |         |         |       |       |         |       | 0       |
|    | Missing/Incomplete               |         |         |       |       |         |       | 0.27778 |
|    | Total                            |         |         |       |       |         |       | 100     |

## 4.2 AMBIENT AIR QUALITY MONITORING

The ambient air quality was assessed through a network of 03 AAQM stations.

The locations of ambient air quality stations are given below:

| Station code | Location              | <b>Environmental setting</b> |
|--------------|-----------------------|------------------------------|
| A1           | Mining Area           | Industrial                   |
| A2           | Administrative office | Industrial                   |
| A3           | Garbham Village       | Residential                  |

## Monitoring reports are enclosed as Annexure - I

## 4.3 DUST FALL MEASUREMENT

Dust fall monitoring was conducted at 03 stations . Details of locations mentioned hereunder:

| Station code | Location              | Environmental setting |
|--------------|-----------------------|-----------------------|
| DF1          | Mining Area           | Industrial            |
| DF2          | Administrative office | Industrial            |
| DF3          | Garbham Village       | Residential           |

Monitoring reports are enclosed as Annexure – II

## 4.4 NOISE LEVEL MONITORING

Noise levels were monitoring at four locations mentioned hereunder:

| Station code | Location                 | Environmental setting |
|--------------|--------------------------|-----------------------|
| N1           | Mining Area              | Industrial            |
| N2           | Administrative office    | Industrial            |
| N3           | Loading Point            | Industrial            |
| N4           | Near Hydraulic Excavator | Industrial            |

Monitoring reports are enclosed as Annexure - III

## 4.5 WATER QUALITY

Water samples were collected at the following points.

| Station code | Location                | Environmental setting |
|--------------|-------------------------|-----------------------|
| W1           | Mines Office            | Drinking water        |
| W2           | Mine Discharge water    | Mine Pit water        |
| W3           | Garbham Well Water      | Ground water          |
| W4           | Garbham Bore Well Water | Ground water          |

The methodology for sample collection and preservation techniques was followed as per the Standard Operating Procedures (SOP) mentioned in table hereunder:

Standard Operating Procedures (SOP) For Water Sampling

| Parameter              | Sample Collection         | Sample<br>Size | Storage/ Preservation           |
|------------------------|---------------------------|----------------|---------------------------------|
| рН                     | Grab sampling             | 50 ml          | Refrigeration,                  |
|                        | Plastic /glass container  |                | can be stored for 7 days        |
| Electrical             | Grab sampling             | 50 ml          | Refrigeration,                  |
| Conductivity           | Plastic /glass container  |                | can be stored for 7 days        |
| Total suspended solids | Grab sampling             | 100 ml         | Refrigeration,                  |
|                        | Plastic /glass container  |                | can be stored for 7 days        |
| Total Dissolved        | Grab sampling             | 100 ml         | Refrigeration,                  |
| Solids                 | Plastic /glass container  |                | can be stored for 7 days        |
| BOD                    | Grab sampling             | 500 ml         | Refrigeration, 48 hrs           |
|                        | Plastic /glass container  |                |                                 |
| Hardness               | Grab sampling             | 100 ml         | Add HNO <sub>3</sub> to pH<2,   |
|                        | Plastic /glass container  |                | refrigeration; 6 months         |
| Chlorides              | Grab sampling             | 50 ml          | Not required; 28 days           |
|                        | Plastic /glass container  |                |                                 |
| Sulphates              | Grab sampling             | 100 ml         | Refrigeration; 28 days          |
|                        | Plastic /glass container  |                |                                 |
| Nitrates               | Plastic containers        | 100 ml         | Refrigeration; 48 hrs           |
| Fluorides              | Plastic containers only   | 100 ml         | Not required; 28 days           |
| Alkalinity             | Plastic/ glass containers | 100 ml         | Refrigeration; 14 days          |
| Ammonia                | Plastic/ glass containers | 100 ml         | Add $H_2SO_4$ to pH>2,          |
|                        |                           |                | refrigeration, 28 days          |
| Heavy Metals (Ar, Cd,  | Plastic/ Glass rinse with | 500 ml         | Filter, add HNO <sub>3</sub> to |
| Mn, Cu, Fe, Zn, Pb     | 1+1 HNO <sub>3</sub>      |                | pH>2; Grab sample; 6            |
| etc.)                  |                           |                | months                          |

Source: Standard Methods for the Examination of Water and Wastewater, Published By APHA, 23rd Edition, 2017

The analytical techniques used for water analysis is given in the table hereunder:

## **Analytical Techniques For Water Analysis**

| S.No | Parameter                 | Method   |
|------|---------------------------|--|
| 1.   | pH                        | APHA, 4500-H+B, 23rd Ed., 2017                             |
| 2.   | Colour                    | APHA, 2120-C/2120-B, 23rd Ed., 2017                        |
| 3.   | Odour                     | APHA, 2150, 23rd Ed., 2017                                 |
| 4.   | Temperature               | APHA, 2550-A+B,23rd Ed., 2017                              |
| 5.   | Oil & Grease              | APHA, 5520-D, 23rd Ed., 2017                               |
| 6.   | Total Suspended Solids    | APHA, 2540-D, 23rd Ed., 2017                               |
| 7.   | Total Dissolved Solids    | APHA, 2540-C, 23rd Ed., 2017                               |
| 8.   | Total Residual Chlorine   | APHA, 4500-Cl B, 23rd Ed., 2017                            |
| 9.   | Biochemical Oxygen Demand | APHA, 5210-B, 23rd Ed., 2017                               |
| 9.   | Biochemical Oxygen Demand | 4500-OC, 23rd Ed., 2017                                    |
| 10.  | Chemical Oxygen Demand    | APHA, 5220-B, 23rd Ed., 2017                               |
| 11.  | Free Ammonia              | IS 3025  |
| 12.  | Ammonical Nitrogen        | APHA, 4500-NH <sub>3</sub> B, 23rd Ed., 2017               |
| 13.  | Total Kjeldhal Nitrogen   | APHA, 4500-Norg B, 23rd Ed., 2017                          |
| 14.  | Zinc                      | APHA, 3111-B, 23rd Ed., 2017                               |
| 15.  | Lead                      | APHA, 3111-B, 23rd Ed., 2017                               |
| 16.  | Cadmium                   | APHA, 3111-B, 23rd Ed., 2017                               |
| 17.  | Mercury                   | APHA, 3112-B, 23rd Ed., 2017                               |
| 18.  | Arsenic                   | APHA, 3114-B, 23rd Ed., 2017                               |
| 19.  | Copper                    | APHA, 3111-B, 23rd Ed., 2017                               |
| 20.  | Nickel                    | APHA, 3111-B, 23rd Ed., 2017                               |
| 21.  | Cyanide                   | APHA, 4500-CNB, 23rd Ed., 2017                             |
| 22.  | Fluoride                  | APHA, 4500-FD, 23rd Ed., 2017 (SPANDS                      |
|      | Fluoride                  | Methods)   |
| 23.  | Phosphates                | APHA, 4500-PD, 23rd Ed., 2017                              |
| 24.  | Sulphates                 | APHA, 4500-SO <sub>4</sub> <sup>2-</sup> E, 23rd Ed., 2017 |
| 25.  | Sulphide                  | APHA, 4500-S <sup>2-</sup> , 23rd Ed., 2017                |
| 26.  | Manganese                 | APHA, 3111-B, 23rd Ed., 2017                               |
| 27.  | Iron                      | APHA, 3111-B, 23rd Ed., 2017                               |
| 28.  | Phenolic Compounds        | APHA, 5530-B, 23rd Ed., 2017                               |
| 29.  | Bio Assay Test            | IS 6582  |

Analysis results of the water samples collected from the above locations are enclosed as **Annexure – IV.** 

ANNEXURE – I

(Ambient Air Monitoring Reports)



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Ref: SVELC/RIL-GMM/19-12/01

Date: 10-12-2019

NAME AND ADDRESS : M/s. GARBHAM MANGANESE MINE,

Visakhapatnam Steel Plant,

Garbham,

Vizianagaram District ,A.P.

SAMPLE PARTICULARS : AMBIENT AIR QUALITY

**SOURCE OF COLLECTION** : MINING AREA

**DURATRION OF SAMPLING** : 24 Hrs

ATMOSPHERE CONDITION : Clear Sky

#### **TEST REPORT**

| Date of<br>Monitoring | Week          | SPM (μg/m³) | SO2<br>(μg/m <sup>3</sup> ) | NO2<br>(μg/m <sup>3</sup> ) | CO (mg/m³) |
|-----------------------|---------------|-------------|-----------------------------|-----------------------------|------------|
| 13.11.2019            | I             | 178         | 10.5                        | 13.6                        | 0.42       |
| 14.11.2019            | I             | 185         | 10.9                        | 13.2                        | 0.48       |
| 22.11.2019            | II            | 192         | 11.4                        | 14.2                        | 0.39       |
| 23.11.2019            | 23.11.2019 II |             | 11.2                        | 13.9                        | 0.35       |
| Maxi                  | mum           | 192         | 11.4                        | 14.2                        | 0.48       |
| Minii                 | mum           | 178         | 10.5                        | 13.2                        | 0.35       |
| Avei                  | rage          | 185         | 11.0                        | 13.8                        | 0.42       |
| CPCB Standards        |               | -           | 80                          | 80                          | 4          |

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Ref: SVELC/RIL-GMM/19-12/02 Date: 10-12-2019

NAME AND ADDRESS M/s. GARBHAM MANGANESE MINE,

Visakhapatnam Steel Plant,

Garbham,

Vizianagaram District ,A.P.

**SAMPLE PARTICULARS** AMBIENT AIR QUALITY

ADMINISTRATIVE OFFICE SOURCE OF COLLECTION :

**DURATRION OF SAMPLING** 24 Hrs

ATMOSPHERE CONDITION Clear Sky

## **TEST REPORT**

| Date of Monitoring | Week    | SPM (μg/m³) | PM10 (μg/m <sup>3</sup> ) | PM2.5 (μg/m <sup>3</sup> ) | SO2<br>(μg/m <sup>3</sup> ) | NO2 $(\mu g/m^3)$ | CO (mg/m <sup>3</sup> ) |
|--------------------|---------|-------------|---------------------------|----------------------------|-----------------------------|-------------------|-------------------------|
| 13.11.2019         | I       | 162         | 74.5                      | 36.5                       | 10.2                        | 12.7              | 0.34                    |
| 14.11.2019         | Ι       | 157         | 72.6                      | 34.5                       | 9.8                         | 12.9              | 0.42                    |
| 22.11.2019         | II      | 169         | 69.8                      | 32.8                       | 11.1                        | 13.6              | 0.38                    |
| 23.11.2019         | II      | 155         | 70.5                      | 33.7                       | 10.9                        | 13.3              | 0.35                    |
| Maxii              | num     | 169         | 74.5                      | 36.5                       | 11.1                        | 13.6              | 0.42                    |
| Minir              | num     | 155         | 69.8                      | 32.8                       | 9.8                         | 12.9              | 0.34                    |
| Aver               | age     | 162         | 72.3                      | 34.8                       | 10.6                        | 13.2              | 0.38                    |
| CPCB St            | andards | -           | 100                       | 60                         | 80                          | 80                | 4                       |

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Ref: SVELC/RIL-GMM/19-12/03 Date: 10-12-2019

NAME AND ADDRESS : M/s. GARBHAM MANGANESE MINE,

Visakhapatnam Steel Plant,

Garbham,

Vizianagaram District ,A.P.

SAMPLE PARTICULARS : AMBIENT AIR QUALITY

**SOURCE OF COLLECTION** : GARBHAM VILLAGE

**DURATRION OF SAMPLING** : 24 Hrs

ATMOSPHERE CONDITION : Clear Sky

#### TEST REPORT

| Date of<br>Monitoring | Week    | SPM (μg/m³) | PM10 (μg/m <sup>3</sup> ) | PM2.5<br>(μg/m³) | SO2<br>(μg/m <sup>3</sup> ) | NO2 $(\mu g/m^3)$ | CO (mg/m³) |
|-----------------------|---------|-------------|---------------------------|------------------|-----------------------------|-------------------|------------|
| 13.11.2019            | I       | 155         | 68.9                      | 27.2             | 9.6                         | 13.4              | 0.28       |
| 14.11.2019            | I       | 149         | 69.5                      | 28.6             | 9.4                         | 12.8              | 0.32       |
| 22.11.2019            | II      | 136         | 67.4                      | 26.5             | 10.2                        | 12.5              | 0.36       |
| 23.11.2019            | II      | 142         | 65.5                      | 24.5             | 9.8                         | 13.7              | 0.22       |
| Maxii                 | num     | 155         | 69.5                      | 28.6             | 10.2                        | 13.7              | 0.36       |
| Minir                 | num     | 136         | 65.5                      | 24.5             | 9.4                         | 12.5              | 0.22       |
| Aver                  | age     | 147         | 68.1                      | 27.0             | 9.8                         | 13.2              | 0.30       |
| CPCB St               | andards | -           | 100                       | 60               | 80                          | 80                | 4          |

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ANNEXURE – II (Dustfall Monitoring Reports)



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Ref: SVELC/RIL-GMM/19-12/04 Date: 10-12-2019

NAME AND ADDRESS M/s. GARBHAM MANGANESE MINE,

Visakhapatnam Steel Plant,

Garbham,

Vizianagaram District ,A.P.

SAMPLE PARTICULARS DUSTFALL

SOURCE OF COLLECTION MINING AREA

ATMOSPHERE CONDITION Clear Sky

### TEST REPORT

| S.No | Parameters          | Unit                        | Result |
|------|---------------------|-----------------------------|--------|
| 1    | Insoluble Particles | Tons/Km <sup>2</sup> /Month | 3.80   |
| 2    | Soluble Particles   | Tons/Km <sup>2</sup> /Month | 3.68   |
| 3    | Total Particles     | Tons/Km <sup>2</sup> /Month | 7.48   |

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Date: 10-12-2019

NAME AND ADDRESS M/s. GARBHAM MANGANESE MINE,

Visakhapatnam Steel Plant,

Garbham,

Vizianagaram District ,A.P.

SAMPLE PARTICULARS **DUSTFALL** 

Ref: SVELC/RIL-GMM/19-12/05

ADMINISTRATIVE OFFICE SOURCE OF COLLECTION

ATMOSPHERE CONDITION Clear Sky

TEST REPORT

| S.No | Parameters          | Unit                        | Result |
|------|---------------------|-----------------------------|--------|
| 1    | Insoluble Particles | Tons/Km <sup>2</sup> /Month | 3.13   |
| 2    | Soluble Particles   | Tons/Km <sup>2</sup> /Month | 1.75   |
| 3    | Total Particles     | Tons/Km <sup>2</sup> /Month | 4.89   |

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Ref: SVELC/RIL-GMM/19-12/06 Date: 10-12-2019

NAME AND ADDRESS M/s. GARBHAM MANGANESE MINE,

Visakhapatnam Steel Plant,

Garbham,

Vizianagaram District ,A.P.

SAMPLE PARTICULARS **DUSTFALL** 

SOURCE OF COLLECTION **GARBHAM VILLAGE** 

ATMOSPHERE CONDITION Clear Sky

#### TEST REPORT

| S.No | Parameters          | Unit                        | Result |
|------|---------------------|-----------------------------|--------|
| 1    | Insoluble Particles | Tons/Km <sup>2</sup> /Month | 3.36   |
| 2    | Soluble Particles   | Tons/Km <sup>2</sup> /Month | 1.98   |
| 3    | Total Particles     | Tons/Km <sup>2</sup> /Month | 5.34   |

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ANNEXURE – III (Noise Monitoring Reports)



Ref: SVELC/RIL-GMM/19-12/07

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Date: 10-12-2019

NAME AND ADDRESS : M/s. GARBHAM MANGANESE MINE,

Visakhapatnam Steel Plant,

Garbham,

Vizianagaram District ,A.P.

SAMPLE PARTICULARS : NOISE LEVEL MONITORING

DATE OF COLLECTION : 13-11-2019 to 15.11.2019

#### TEST REPORT

| Period Time Source of collection |       |            |              |                      |                     |
|----------------------------------|-------|------------|--------------|----------------------|---------------------|
|                                  |       | Minig Area | Admin office | <b>Loading Point</b> | Hydraulic Excavator |
|                                  | 6.00  | 46.5       | 43.2         | 45.2                 | 46.8                |
|                                  | 7.00  | 45.2       | 44.6         | 47.1                 | 45.8                |
|                                  | 8.00  | 48.4       | 47.8         | 50.2                 | 51.5                |
|                                  | 9.00  | 49.6       | 50.6         | 48.6                 | 52.6                |
|                                  | 10.00 | 57.8       | 48.7         | 46.3                 | 53.4                |
|                                  | 11.00 | 56.5       | 47.2         | 57.5                 | 54.2                |
| Day                              | 12.00 | 59.5       | 54.2         | 59.5                 | 56.8                |
|                                  | 13.00 | 61.2       | 53.4         | 58.7                 | 55.7                |
|                                  | 14.00 | 62.5       | 57.6         | 55.2                 | 54.8                |
|                                  | 15.00 | 63.2       | 55.2         | 62.5                 | 53.7                |
|                                  | 16.00 | 64.5       | 56.7         | 63.4                 | 57.6                |
|                                  | 17.00 | 65.4       | 57.2         | 61.8                 | 59.2                |
|                                  | 18.00 | 66.2       | 58.2         | 64.5                 | 53.2                |
|                                  | 19.00 | 67.8       | 56.4         | 63.2                 | 50.1                |
|                                  | 20.00 | 58.6       | 53.2         | 65.4                 | 48.7                |
|                                  | 21.00 | 59.0       | 54.3         | 64.2                 | 49.2                |
|                                  | 22.00 | 56.4       | 50.2         | 62.3                 | 47.6                |
|                                  | 23.00 | 55.2       | 48.5         | 53.2                 | 45.7                |
| Night                            | 24.00 | 54.6       | 43.2         | 51.0                 | 46.2                |
|                                  | 1.00  | 51.5       | 44.2         | 42.2                 | 44.2                |
|                                  | 2.00  | 48.7       | 41.5         | 43.6                 | 43.2                |
|                                  | 3.00  | 47.5       | 42.1         | 42.5                 | 41.5                |
|                                  | 4.00  | 46.3       | 40.8         | 41.6                 | 46.2                |
|                                  | 5.00  | 45.6       | 39.5         | 40.9                 | 40.2                |
| Leq Day                          |       | 62.2       | 54.5         | 61.4                 | 54.4                |
| Leq Night                        | t     | 53.0       | 45.9         | 54.8                 | 45.5                |

| <b>CPCB Standards for Noise levels</b> | Day Time | Night Time |
|--|----------|------------|
|  | 75       | 70         |

Note: Day time shall mean from 6.00 am to 10.00 pm Night time shall mean from 10.00 p.m. to 6.00 a.m.



AUTHORIZED SIGNATORY B. RAVI PRASAD

ANNEXURE – IV (Water Analysis Reports)



Ref: SVELC/RIL-GMM/19-12/08

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Branch Office : 2-53, Mahipala Street, Yanam - 533464.

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Date: 10-12-2019

NAME AND ADDRESS : M/s. GARBHAM MANGANESE MINE,

Visakhapatnam Steel Plant,

Garbham,

Vizianagaram District ,A.P.

SAMPLE PARTICULARS : GROUND WATER

**SOURCE OF COLLECTION** : GARBHAM WELL WATER

DATE OF COLLECTION : 14-11-2019

### **TEST REPORT**

| S.No | Parameter  | Unit           | Result    | IS 10500:2012<br>Specifications |
|------|--|----------------|-----------|---------------------------------|
| 1.   | Colour   | Hazen          | < 1.0     | 5.0                             |
| 2.   | Odour  | -              | Agreeable | Agreeable                       |
| 3.   | Temperature  | <sup>0</sup> C | 27.5      | -                               |
| 4.   | Taste  | -              | Agreeable | Agreeable                       |
| 5.   | Turbidity  | NTU            | 0.03      | 1.0                             |
| 6.   | pH   | -              | 7.66      | 6.5 - 8.5                       |
| 7.   | Total Dissolved Solids                                 | mg/l           | 277       | 500                             |
| 8.   | Total Alkalinity as CaCO <sub>3</sub>                  | mg/l           | 199       | 200                             |
| 9.   | Total Hardness as CaCO <sub>3</sub>                    | mg/l           | 213       | 200                             |
| 10.  | Calcium as Ca  | mg/l           | 54.9      | 75                              |
| 11.  | Magnesium as Mg  | mg/l           | 18.4      | 30                              |
| 12.  | Chlorides as Cl <sup>-</sup>                           | mg/l           | 20.2      | 250                             |
| 13.  | Fluorides as F   | mg/l           | 1.16      | 1.0                             |
| 14.  | Nitrates as NO <sub>3</sub>                            | mg/l           | 7.2       | 45                              |
| 15.  | Sulphates as SO <sub>4</sub> <sup>2-</sup>             | mg/l           | 6.24      | 200                             |
| 16.  | Iron as Fe   | mg/l           | 0.08      | 0.3                             |
| 17.  | Free Residual Chlorine                                 | mg/l           | < 0.1     | 0.2                             |
| 18.  | Phenolic Compounds as C <sub>6</sub> H <sub>5</sub> OH | mg/l           | < 0.0005  | 0.001                           |
| 19.  | Copper as Cu   | mg/l           | < 0.01    | 0.05                            |
| 20.  | Manganese as Mn  | mg/l           | < 0.01    | 0.1                             |
| 21.  | Zinc as Zn   | mg/l           | 0.05      | 5.0                             |
| 22.  | Aluminum as Al   | mg/l           | < 0.01    | 0.03                            |
| 23.  | Boron as B   | mg/l           | < 0.1     | 0.5                             |
| 24.  | Sulphide as H <sub>2</sub> S                           | mg/l           | < 0.01    | 0.05                            |
| 25.  | Anionic Detergents (as MBAS)                           | mg/l           | < 0.01    | 0.2                             |
| 26.  | Barium as Ba   | mg/l           | < 0.1     | 0.7                             |
| 27.  | Chloramines (as Cl2)                                   | mg/l           | <1.0      | 4.0                             |
| 28.  | Ammonia as total ammonia-N                             | mg/l           | < 0.01    | 0.5                             |
| 29.  | Mineral Oil  | mg/l           | < 0.01    | 0.5                             |
| 30.  | Selenium as Se   | mg/l           | < 0.005   | 0.01                            |
| 31.  | Silver as Ag   | mg/l           | < 0.01    | 0.1                             |
| 32.  | Cadmium as Cd  | mg/l           | < 0.001   | 0.003                           |
| 33.  | Cyanide as CN  | mg/l           | < 0.01    | 0.05                            |
| 34.  | Lead as Pb   | mg/l           | < 0.01    | 0.01                            |
| 35.  | Mercury as Hg  | mg/l           | < 0.001   | 0.001                           |
| 36.  | Molybdenum as Mo                                       | mg/l           | < 0.01    | 0.07                            |



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| 37.    | Nickel as Ni                                  | mg/l          | < 0.01           | 0.02                            |
|--------|---|---------------|------------------|---------------------------------|
| 38.    | Total Arsenic as As                           | mg/l          | < 0.01           | 0.01                            |
| 39.    | Total Chromium as Cr                          | mg/l          | < 0.01           | 0.05                            |
| 40.    | Polychlorinated biphenyls                     | mg/l          | < 0.0001         | 0.0005                          |
| 41.    | Polynuclear aromatic Hydrocarbons as PAH      | mg/l          | <0.0001          | 0.0001                          |
| MICRO  | BIOLOGY:                                      |               |                  |                                 |
| 42.    | E. coliforms                                  | CFU/<br>100mL | Not detected     | Shall not be detected in 100 ml |
| 43.    | Total coliforms                               | CFU/<br>100mL | 12               | Shall not be detected in 100 ml |
| 44.    | Faecal coliforms                              | CFU/<br>100mL | Not detected     | -                               |
| PESTIC | CIDES:  |               |                  |                                 |
| 45.    | Alpha HCH                                     | μg/l          | BDL              | 0.01                            |
| 46.    | Beta HCH                                      | μg/l          | BDL              | 0.04                            |
| 47.    | Butachlor                                     | μg/l          | BDL              | 125                             |
| 48.    | Chlorpyriphos                                 | μg/l          | BDL              | 30                              |
| 49.    | Delta HCH                                     | μg/1          | BDL              | 0.04                            |
| 50.    | 2,4- Dicholorophenoxyacetic Acid              | μg/l          | BDL              | 30                              |
| 51.    | DDT (o,p and p,p-Isomers of DDT, DDE and DDD) | μg/l          | BDL              | 1.0                             |
| 52.    | Endosulfan (alpha, beta and Sulphate)         | μg/l          | BDL              | 0.4                             |
| 53.    | Ethion  | μg/l          | BDL              | 3.0                             |
| 54.    | Gamma-HCH (Lindane)                           | μg/l          | BDL              | 2.0                             |
| 55.    | Isoproturon                                   | μg/l          | BDL              | 9.0                             |
| 56.    | Malathion                                     | μg/1          | BDL              | 190                             |
| 57.    | Methyl Parathion                              | μg/1          | BDL              | 0.3                             |
| 58.    | Alachlor                                      | μg/l          | BDL              | 20                              |
| 59.    | Atrazine                                      | μg/l          | BDL              | 2.0                             |
| 60.    | Aldrin/ Dieldrin                              | μg/l          | BDL              | 0.03                            |
| 61.    | Monocrotophos                                 | μg/l          | BDL              | 1.0                             |
| 62.    | Phorate                                       | μg/l          | BDL              | 2.0                             |
| TRIHA  | LOMETHANE                                     |               |                  |                                 |
| 63.    | Bromoform                                     | mg/l          | < 0.05           | 0.1                             |
| 64.    | Dibromochloromethane                          | mg/l          | < 0.05           | 0.1                             |
| 65.    | Bromodichloromethane                          | mg/l          | < 0.05           | 0.06                            |
| 66.    | chloroform                                    | mg/l          | < 0.05           | 0.2                             |
| NT.4   | All the above negometers are tested as ner    | A DIT A411    | 22rd E 1141 2017 | -                               |

Note: All the above parameters are tested as per APHA methods, 23rd Edition, 2017

BDL- Below detectable limit, Detectable limit- <0.02 μg/l

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Ref: SVELC/RIL-GMM/19-12/09 Date: 10-12-2019

NAME AND ADDRESS : M/s. GARBHAM MANGANESE MINE,

Visakhapatnam Steel Plant,

Garbham,

Vizianagaram District ,A.P.

SAMPLE PARTICULARS DRINKING WATER :

SOURCE OF COLLECTION MINES OFFICE

DATE OF COLLECTION 14-11-2019

### TEST REPORT

| TEST REPORT |  |                |           |                                 |  |
|-------------|--|----------------|-----------|---------------------------------|--|
| S.No        | Parameter  | Unit           | Result    | IS 10500:2012<br>Specifications |  |
| 1.          | Colour   | Hazen          | < 1.0     | 5.0                             |  |
| 2.          | Odour  | -              | Agreeable | Agreeable                       |  |
| 3.          | Temperature  | <sup>0</sup> C | 27.2      | -                               |  |
| 4.          | Taste  | -              | Agreeable | Agreeable                       |  |
| 5.          | Turbidity  | NTU            | < 0.01    | 1.0                             |  |
| 6.          | pH   | -              | 7.17      | 6.5 - 8.5                       |  |
| 7.          | Total Dissolved Solids                                 | mg/l           | 330       | 500                             |  |
| 8.          | Total Alkalinity as CaCO <sub>3</sub>                  | mg/l           | 255       | 200                             |  |
| 9.          | Total Hardness as CaCO <sub>3</sub>                    | mg/l           | 236       | 200                             |  |
| 10.         | Calcium as Ca  | mg/l           | 68.9      | 75                              |  |
| 11.         | Magnesium as Mg  | mg/l           | 15.5      | 30                              |  |
| 12.         | Chlorides as Cl-                                       | mg/l           | 14.1      | 250                             |  |
| 13.         | Fluorides as F   | mg/l           | 0.85      | 1.0                             |  |
| 14.         | Nitrates as NO <sub>3</sub> -                          | mg/l           | 10.6      | 45                              |  |
| 15.         | Sulphates as SO <sub>4</sub> <sup>2</sup> -            | mg/l           | 2.87      | 200                             |  |
| 16.         | Iron as Fe   | mg/l           | 0.24      | 0.3                             |  |
| 17.         | Free Residual Chlorine                                 | mg/l           | < 0.1     | 0.2                             |  |
| 18.         | Phenolic Compounds as C <sub>6</sub> H <sub>5</sub> OH | mg/l           | < 0.0005  | 0.001                           |  |
| 19.         | Copper as Cu   | mg/l           | < 0.01    | 0.05                            |  |
| 20.         | Manganese as Mn  | mg/l           | < 0.01    | 0.1                             |  |
| 21.         | Zinc as Zn   | mg/l           | 1.24      | 5.0                             |  |
| 22.         | Aluminum as Al   | mg/l           | < 0.01    | 0.03                            |  |
| 23.         | Boron as B   | mg/l           | < 0.1     | 0.5                             |  |
| 24.         | Sulphide as H <sub>2</sub> S                           | mg/l           | < 0.01    | 0.05                            |  |
| 25.         | Anionic Detergents (as MBAS)                           | mg/l           | < 0.01    | 0.2                             |  |
| 26.         | Barium as Ba   | mg/l           | < 0.1     | 0.7                             |  |
| 27.         | Chloramines (as Cl2)                                   | mg/l           | <1.0      | 4.0                             |  |
| 28.         | Ammonia as total ammonia-N                             | mg/l           | < 0.01    | 0.5                             |  |
| 29.         | Mineral Oil  | mg/l           | < 0.01    | 0.5                             |  |
| 30.         | Selenium as Se   | mg/l           | < 0.005   | 0.01                            |  |
| 31.         | Silver as Ag   | mg/l           | < 0.01    | 0.1                             |  |
| 32.         | Cadmium as Cd  | mg/l           | < 0.001   | 0.003                           |  |
| 33.         | Cyanide as CN  | mg/l           | < 0.01    | 0.05                            |  |
| 34.         | Lead as Pb   | mg/l           | < 0.01    | 0.01                            |  |
| 35.         | Mercury as Hg  | mg/l           | < 0.001   | 0.001                           |  |
| 36.         | Molybdenum as Mo                                       | mg/l           | < 0.01    | 0.07                            |  |



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|--------|---|---------------|---------------------|---------------------------------|
| 37.    | Nickel as Ni                                  | mg/l          | < 0.01              | 0.02                            |
| 38.    | Total Arsenic as As                           | mg/l          | < 0.01              | 0.01                            |
| 39.    | Total Chromium as Cr                          | mg/l          | <0.01               | 0.05                            |
| 40.    | Polychlorinated biphenyls                     | mg/l          | <0.0001             | 0.0005                          |
| 41.    | Polynuclear aromatic Hydrocarbons as PAH      | mg/l          | <0.0001             | 0.0001                          |
| MICRO  | BIOLOGY:                                      |               |                     |                                 |
| 42.    | E. coliforms                                  | CFU/<br>100mL | Not detected        | Shall not be detected in 100 ml |
| 43.    | Total coliforms                               | CFU/<br>100mL | Not detected        | Shall not be detected in 100 ml |
| 44.    | Faecal coliforms                              | CFU/<br>100mL | Not detected        | -                               |
| PESTIC | CIDES:  |               |                     |                                 |
| 45.    | Alpha HCH                                     | μg/l          | BDL                 | 0.01                            |
| 46.    | Beta HCH                                      | μg/l          | BDL                 | 0.04                            |
| 47.    | Butachlor                                     | μg/l          | BDL                 | 125                             |
| 48.    | Chlorpyriphos                                 | μg/l          | BDL                 | 30                              |
| 49.    | Delta HCH                                     | <u>μg/l</u>   | BDL                 | 0.04                            |
| 50.    | 2,4- Dicholorophenoxyacetic Acid              | μg/l          | BDL                 | 30                              |
| 51.    | DDT (o,p and p,p-Isomers of DDT, DDE and DDD) | μg/l          | BDL                 | 1.0                             |
| 52.    | Endosulfan (alpha, beta and Sulphate)         | μg/l          | BDL                 | 0.4                             |
| 53.    | Ethion  | μg/1          | BDL                 | 3.0                             |
| 54.    | Gamma-HCH (Lindane)                           | μg/1          | BDL                 | 2.0                             |
| 55.    | Isoproturon                                   | μg/l          | BDL                 | 9.0                             |
| 56.    | Malathion                                     | μg/l          | BDL                 | 190                             |
| 57.    | Methyl Parathion                              | μg/l          | BDL                 | 0.3                             |
| 58.    | Alachlor                                      | μg/l          | BDL                 | 20                              |
| 59.    | Atrazine                                      | μg/l          | BDL                 | 2.0                             |
| 60.    | Aldrin/ Dieldrin                              | μg/l          | BDL                 | 0.03                            |
| 61.    | Monocrotophos                                 | μg/l          | BDL                 | 1.0                             |
| 62.    | Phorate                                       | μg/l          | BDL                 | 2.0                             |
| TRIHA  | LOMETHANE                                     |               |                     |                                 |
| 63.    | Bromoform                                     | mg/l          | < 0.05              | 0.1                             |
| 64.    | Dibromochloromethane                          | mg/l          | < 0.05              | 0.1                             |
| 65.    | Bromodichloromethane                          | mg/l          | < 0.05              | 0.06                            |
| 66.    | chloroform                                    | mg/l          | < 0.05              | 0.2                             |

Note: All the above parameters are tested as per APHA methods, 23rd Edition, 2017 BDL- Below detectable limit, Detectable limit- <0.02 µg/l

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Date: 10-12-2019

NAME AND ADDRESS : M/s. GARBHAM MANGANESE MINE,

Visakhapatnam Steel Plant,

Garbham,

Vizianagaram District ,A.P.

SAMPLE PARTICULARS : WATER

Ref: SVELC/RIL-GMM/19-12/010

**SOURCE OF COLLECTION** : MINE DISCHARGE WATER

DATE OF COLLECTION : 14-11-2019

### **TEST REPORT**

| S.No | Parameter  | Unit      | Result    | Standards as per<br>GSR 422 (E) |
|------|--|-----------|-----------|---------------------------------|
| 1    | Colour   | Hazen     | < 1.0     | 5                               |
| 2    | Odour  | Agreeable | Agreeable | Agreeable                       |
| 3    | Turbidity  | NTU       | 1.09      | 5 - 25                          |
| 4    | pH   | -         | 8.06      | 5.5 to 9.0                      |
| 5    | Total Dissolved Solids                                 | mg/l      | 196       | 500 - 2000                      |
| 6    | Total suspended solids                                 | mg/l      | 02        | 100                             |
| 7    | Fluorides as F   | mg/l      | 0.25      | 2.0                             |
| 8    | Nitrates as NO <sub>3</sub>                            | mg/l      | < 0.01    | 10                              |
| 9    | Iron as Fe   | mg/l      | 0.01      | 3.0                             |
| 10   | Total Residual Chlorine                                | mg/l      | < 0.1     | 1.0                             |
| 11   | Phenolic Compounds as C <sub>6</sub> H <sub>5</sub> OH | mg/l      | < 0.0005  | 1.0                             |
| 12   | Copper as Cu   | mg/l      | < 0.01    | 3.0                             |
| 13   | Manganese as Mn  | mg/l      | < 0.01    | 2.0                             |
| 14   | Zinc as Zn   | mg/l      | 0.07      | 5.0                             |
| 15   | Sulphide as S  | mg/l      | < 0.01    | 2.0                             |
| 16   | Cadmium as Cd  | mg/l      | < 0.01    | 2.0                             |
| 17   | Lead as Pb   | mg/l      | < 0.01    | 0.1                             |
| 18   | Mercury as Hg  | mg/l      | < 0.001   | 0.01                            |
| 19   | Nickel as Ni   | mg/l      | < 0.01    | 3.0                             |
| 20   | Total Arsenic as As                                    | mg/l      | < 0.01    | 0.2                             |
| 21   | Total Chromium as Cr                                   | mg/l      | < 0.01    | 2.0                             |
| 22   | Hexavalent chromium as Cr <sup>+6</sup>                | mg/l      | < 0.05    | 0.1                             |
| 23   | Vanadium as V  | mg/l      | < 0.01    | 0.2                             |
| 24   | Ammonical nitrogen as N                                | mg/l      | < 0.01    | 50                              |
| 25   | Free ammonia as NH <sub>3</sub>                        | mg/l      | < 0.1     | 5                               |
| 26   | Chemical oxygen demand -COD                            | mg/l      | 10        | 250                             |
| 27   | Biochemical oxygen demand –BOD                         | mg/l      | <3.0      | 30                              |
| 28   | Oil & Grease   | mg/l      | <1.0      | 10                              |
| 29   | Selenium as Se   | mg/l      | < 0.01    | 0.05                            |

Note: All the above parameters are tested as per APHA methods, 23<sup>rd</sup> Edition, 2017

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Date: 10-12-2019

NAME AND ADDRESS : M/s. GARBHAM MANGANESE MINE,

Visakhapatnam Steel Plant,

Garbham,

Vizianagaram District ,A.P.

SAMPLE PARTICULARS GROUND WATER :

SOURCE OF COLLECTION GARBHAM-BORE WELL (RAW WATER)

DATE OF COLLECTION 14-11-2019

#### TEST REPORT

| S.No | Parameter  | Unit           | Result    | IS 10500:2012<br>Specifications |
|------|--|----------------|-----------|---------------------------------|
| 1.   | Colour   | Hazen          | < 1.0     | 5.0                             |
| 2.   | Odour  | -              | Agreeable | Agreeable                       |
| 3.   | Temperature  | <sup>0</sup> C | 26.2      | -                               |
| 4.   | Taste  | -              | Agreeable | Agreeable                       |
| 5.   | Turbidity  | NTU            | 1.52      | 1.0                             |
| 6.   | рН   | -              | 6.86      | 6.5 - 8.5                       |
| 7.   | Total Dissolved Solids                                 | mg/l           | 550       | 500                             |
| 8.   | Total Alkalinity as CaCO <sub>3</sub>                  | mg/l           | 402       | 200                             |
| 9.   | Total Hardness as CaCO <sub>3</sub>                    | mg/l           | 422       | 200                             |
| 10.  | Calcium as Ca  | mg/l           | 102       | 75                              |
| 11.  | Magnesium as Mg  | mg/l           | 40.3      | 30                              |
| 12.  | Chlorides as Cl <sup>-</sup>                           | mg/l           | 48.9      | 250                             |
| 13.  | Fluorides as F   | mg/l           | 1.32      | 1.0                             |
| 14.  | Nitrates as NO <sub>3</sub> -                          | mg/l           | 7.21      | 45                              |
| 15.  | Sulphates as SO <sub>4</sub> <sup>2</sup> -            | mg/l           | 14.2      | 200                             |
| 16.  | Iron as Fe   | mg/l           | 0.26      | 0.3                             |
| 17.  | Free Residual Chlorine                                 | mg/l           | < 0.1     | 0.2                             |
| 18.  | Phenolic Compounds as C <sub>6</sub> H <sub>5</sub> OH | mg/l           | < 0.0005  | 0.001                           |
| 19.  | Copper as Cu   | mg/l           | < 0.01    | 0.05                            |
| 20.  | Manganese as Mn  | mg/l           | < 0.01    | 0.1                             |
| 21.  | Zinc as Zn   | mg/l           | 0.12      | 5.0                             |
| 22.  | Aluminum as Al   | mg/l           | < 0.01    | 0.03                            |
| 23.  | Boron as B   | mg/l           | < 0.1     | 0.5                             |
| 24.  | Sulphide as H <sub>2</sub> S                           | mg/l           | < 0.01    | 0.05                            |
| 25.  | Anionic Detergents (as MBAS)                           | mg/l           | < 0.01    | 0.2                             |
| 26.  | Barium as Ba   | mg/l           | < 0.1     | 0.7                             |
| 27.  | Chloramines (as Cl2)                                   | mg/l           | <1.0      | 4.0                             |
| 28.  | Ammonia as total ammonia-N                             | mg/l           | < 0.01    | 0.5                             |
| 29.  | Mineral Oil  | mg/l           | < 0.01    | 0.5                             |
| 30.  | Selenium as Se   | mg/l           | < 0.005   | 0.01                            |
| 31.  | Silver as Ag   | mg/l           | < 0.01    | 0.1                             |
| 32.  | Cadmium as Cd  | mg/l           | < 0.001   | 0.003                           |
| 33.  | Cyanide as CN  | mg/l           | < 0.01    | 0.05                            |
| 34.  | Lead as Pb   | mg/l           | < 0.01    | 0.01                            |
| 35.  | Mercury as Hg  | mg/l           | < 0.001   | 0.001                           |



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| 36.     | Molybdenum as Mo                              | mg/l          | < 0.01                            | 0.07                                  |
|---------|---|---------------|-----------------------------------|---------------------------------------|
| 37.     | Nickel as Ni                                  | mg/l          | < 0.01                            | 0.02                                  |
| 38.     | Total Arsenic as As                           | mg/l          | < 0.01                            | 0.01                                  |
| 39.     | Total Chromium as Cr                          | mg/l          | < 0.01                            | 0.05                                  |
| 40.     | Polychlorinated biphenyls                     | mg/l          | < 0.0001                          | 0.0005                                |
| 41.     | Polynuclear aromatic Hydrocarbons as PAH      | mg/l          | < 0.0001                          | 0.0001                                |
| MICRO   | DBIOLOGY:                                     |               |                                   |                                       |
| 42.     | E. coliforms                                  | CFU/<br>100mL | Not detected                      | Shall not be<br>detected<br>in 100 ml |
| 43.     | Total coliforms                               | CFU/<br>100mL | Not detected                      | Shall not be<br>detected<br>in 100 ml |
| 44.     | Faecal coliforms                              | CFU/<br>100mL | Not detected                      | -                                     |
| PESTIC  |   |               |                                   |                                       |
| 45.     | Alpha HCH                                     | μg/l          | BDL                               | 0.01                                  |
| 46.     | Beta HCH                                      | μg/l          | BDL                               | 0.04                                  |
| 47.     | Butachlor                                     | μg/l          | BDL                               | 125                                   |
| 48.     | Chlorpyriphos                                 | μg/l          | BDL                               | 30                                    |
| 49.     | Delta HCH                                     | μg/l          | BDL                               | 0.04                                  |
| 50.     | 2,4- Dicholorophenoxyacetic Acid              | μg/l          | BDL                               | 30                                    |
| 51.     | DDT (o,p and p,p-Isomers of DDT, DDE and DDD) | μg/l          | BDL                               | 1.0                                   |
| 52.     | Endosulfan (alpha, beta and Sulphate)         | μg/1          | BDL                               | 0.4                                   |
| 53.     | Ethion  | μg/1          | BDL                               | 3.0                                   |
| 54.     | Gamma-HCH (Lindane)                           | μg/l          | BDL                               | 2.0                                   |
| 55.     | Isoproturon                                   | μg/l          | BDL                               | 9.0                                   |
| 56.     | Malathion                                     | μg/l          | BDL                               | 190                                   |
| 57.     | Methyl Parathion                              | μg/l          | BDL                               | 0.3                                   |
| 58.     | Alachlor                                      | μg/l          | BDL                               | 20                                    |
| 59.     | Atrazine                                      | μg/l          | BDL                               | 2.0                                   |
| 60.     | Aldrin/ Dieldrin                              | μg/l          | BDL                               | 0.03                                  |
| 61.     | Monocrotophos                                 | μg/l          | BDL                               | 1.0                                   |
| 62.     | Phorate                                       | μg/l          | BDL                               | 2.0                                   |
| TRIHA   | LOMETHANE                                     |               |                                   |                                       |
| 63.     | Bromoform                                     | mg/l          | < 0.05                            | 0.1                                   |
| 64.     | Dibromochloromethane                          | mg/l          | < 0.05                            | 0.1                                   |
| 65.     | Bromodichloromethane                          | mg/l          | < 0.05                            | 0.06                                  |
| 66.     | chloroform                                    | mg/l          | < 0.05                            | 0.2                                   |
| Note: A | ll the above parameters are tested as per A   | PHA method    | s, 23 <sup>rd</sup> Edition, 2017 |                                       |

BDL- Below detectable limit, Detectable limit- <0.02 µg/l